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D412-704-041
Job Sheet 201758



Part No: D412-704-041

Job Qty: 1 pcs

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/10/19

Job Tracking No:

Due Date: 10/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D412-704-041 REV B IPP Rev:B 05.01.28 Removed hardware on Step 2; Added Figures 1-3 KJ/RF IPP
Rev:C IPP Rev:D 07-03-20 Added Dwg D412-704-041 07-03-20 JLM IPP Rev:E 07.05.02 Reformat EC IPP
Rev:F 08-10-08 as per revB DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Small Fab - 1	1 pcs	10/25/19		0.00	0.56	Small Fab - 1	DAS 58 OCT 21 2019 9:50
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
110	QC 5	1 pcs	10/25/19		0.00	0.00	QC 5 - 10	DAS 40 OCT 23 2019 9:50
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	
120	Packaging 1-1 - Pick Kit - B4B	1 pcs	10/25/19		0.00	0.00	Packaging 1 - 1 - B4B	Oscar OCT 23 2019
							Packaging 1 - 2 - B4B	
							Packaging 1 - 3 - B4B ✓	

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[https://www.plexonline.com/d8156254-6b18-4c28-ab90-fa1788ea5694/Plexus Control/Report Viewer 2.asp?URL=../Part/Job Sheet.asp&Report=Tru...](https://www.plexonline.com/d8156254-6b18-4c28-ab90-fa1788ea5694/Plexus%20Control/Report%20Viewer%202.asp?URL=../Part/Job%20Sheet.asp&Report=True) 2/4

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	OCT 24 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - FG	1 pcs	10/25/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89

Part Op 100 - (Small Fab)

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

120 - (Pick Kit)

130 - (QC4- 100% Inspect kits for completeness)

140 - (Identify as per dwg & Stock Location: _____)

150 - (QC21- Final Inspection - Work Order Release)

012521

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ST349	AN3-10A	BOLT	1 Ea (1 ea)	100-Small Fab - 1
ST331	AN315-4R	Nut	1 Ea (1 ea)	100-Small Fab - 1
ST345	AN4-10A	Bolt	1 Ea (1 ea)	100-Small Fab - 1
ST344	AN4-11A	Bolt	2 Ea (2 ea)	100-Small Fab - 1
GA003	AN4-13A	Bolt	1 Ea (1 ea)	100-Small Fab - 1
GA117	D3204-041	Release Pedal Assembly	1 pcs (1 ea)	100-Small Fab - 1
GA116	D3205-1	Pedal Bracket	1 pcs (1 ea)	100-Small Fab - 1
GA138	D3205-3	Back Plate	1 pcs (1 ea)	100-Small Fab - 1
GA128	D3206-1	Pedal Arm	1 pcs (1 ea)	100-Small Fab - 1
GA138	D3209-041	Bracket Assembly	1 pcs (1 ea)	100-Small Fab - 1
GA128	D4610-5	Shim	1 pcs (1 ea)	100-Small Fab - 1
ST303	MS21042L3	Nut	1 Ea (1 ea)	100-Small Fab - 1
ST303	MS21042L4	Nut	5 Ea (5 ea)	100-Small Fab - 1
ST283	MS24694-S102	Screw	1 Ea (1 ea)	100-Small Fab - 1
GA018	MS9519-10	Bolt	1 Ea (1 ea)	100-Small Fab - 1
ST263	NAS1149D0363J	Washer	5 Ea (5 ea)	100-Small Fab - 1
GA019	NAS1149D0416J	Washer	3 Ea (3 ea)	100-Small Fab - 1
GA019	NAS1149D0463J	Washer	14 Ea (14 ea)	100-Small Fab - 1
	AN3-6A	Bolt	2 Ea (2 ea) ✓	120-Packaging 1-1 - Pick Kit - B4B
	MS21042L3	Nut	2 Ea (2 ea) ✓	120-Packaging 1-1 - Pick Kit - B4B
	NAS1149D0332J	Washer	4 Ea (4 ea) ✓	120-Packaging 1-1 - Pick Kit - B4B

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3-10A	1	200	0
	AN315-4R	1	24	0
	AN4-10A	1	66	0
	AN4-11A	2	65	0
	AN4-13A	1	606	0
	D3204-041	1	2	0
	D3205-1	1	5	0
	D3205-3	1	12	0
	D3206-1	1	8	0
	D3209-041	1	15	0
	D4610-5	1	6	0
	MS21042L3	1	3,003	0
	MS21042L4	5	1,475	0
	MS24694-S102	1	54	0
	MS9519-10	1	16	0
	NAS1149D0363J	5	413	0
	NAS1149D0416J	3	1,739	0
	NAS1149D0463J	14	2,408	0
120-Packaging 1-1 - Pick Kit - B4B	AN3-6A	2	276	0
	MS21042L3	2	3,003	0
	NAS1149D0332J	4	1,100	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____		DISPOSITION				DEPARTMENT/PROCESS				MRB (QS1042)																																																																																													
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐				Cross tube ☐ Small Fab ☐ Finishing ☐				Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐				Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																																																																																									
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition																																																																																																	
Description Work Order Deviation										Completed By																																																																																													
Root Cause <table border="1"><tr><td>Operator</td><td>☐</td></tr><tr><td>Manufacturing Process</td><td>☐</td></tr><tr><td>Equip/Tooling</td><td>☐</td></tr><tr><td>Handling/Preservation</td><td>☐</td></tr><tr><td>Material</td><td>☐</td></tr><tr><td>Product Improvement</td><td>☐</td></tr><tr><td>Process Improvement</td><td>☐</td></tr><tr><td>Human Factors</td><td>☐</td></tr></table>										Operator	☐	Manufacturing Process	☐	Equip/Tooling	☐	Handling/Preservation	☐	Material	☐	Product Improvement	☐	Process Improvement	☐	Human Factors	☐	FAULT CATEGORY <table border="1"><tr><td>Pressure/Forced</td><td>☐</td><td>Contamination</td><td>☐</td><td>Power Loss/Surge</td><td>☐</td><td>Positioned Wrong</td><td>☐</td></tr><tr><td>Bending</td><td>☐</td><td>Misaligned/off center</td><td>☐</td><td>Folio/Program</td><td>☐</td><td>Outside Tolerance</td><td>☐</td></tr><tr><td>Crushing</td><td>☐</td><td>BOM/Route</td><td>☐</td><td>Grain Direction</td><td>☐</td><td>Drawing</td><td>☐</td></tr><tr><td>Cracks</td><td>☐</td><td>Broken/Damage/Defect</td><td>☐</td><td>Weld</td><td>☐</td><td>Finish</td><td>☐</td></tr><tr><td>Crimp/Kink/Ripple/Wave/Twist</td><td>☐</td><td>Incomplete/Unclear Instructions</td><td>☐</td><td>Wrong Stock Pulled</td><td>☐</td><td>Part Lost/Missing</td><td>☐</td></tr><tr><td>Marks/Chatter</td><td>☐</td><td>Drill Holes</td><td>☐</td><td>Out of Sequence</td><td>☐</td><td>Misread</td><td>☐</td></tr><tr><td>Mislabeled</td><td>☐</td><td>Fit/Function</td><td>☐</td><td>Off-set/Set-up</td><td>☐</td><td></td><td></td></tr><tr><td colspan="8">Other/Details:</td><td colspan="2"></td><td colspan="2"></td></tr></table>										Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐	Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐	Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐			Other/Details:											
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